

Work Order ID 129082

March-10-15 7:38:01 AM

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Report March 27 *129082*

Item ID: D206-628-026BL

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Flight Step R/H For Mid Gear (Ael Blue)

Start Date: 1/28/15 Start Qty: 8.00 *8*

Cust Item ID:

Required Date: 2/06/15 Req'd Qty: 8.00 *8*

Customer:

Reference:

Approvals: Process Plan: *W* Date: Tooling: Date: QC: Date: SPC (Y/N): Date:

Run Start *NR1* Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4308	A
IIN-D206-628	G

DAS
27
9-89

MUJ 1503-11

100 Document Control 0.00

100

DC

Doc.Control -USB or Paperwork

Memo

0.00

Photocopy bluefile & type labels per PPP D206-628-026
CHG 001

DAS
86
9-89

8 MAR 11 2015

110 Pick Kit 0.00

110

Packaging

Packaging

Memo

0.00

DAS
27
9-89

MAR 11 2015

DAS
46
9-89

MAR 11 2015

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Item ID: D206-628-026BL Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Flight Step R/H For Mid Gear (Ael Blue)
 Start Date: 1/28/15 Start Qty: 8.00 ***g*** Cust Item ID:
 Required Date: 2/06/15 Req'd Qty: 8.00 ***g*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
220	QC4- 100% Inspect kits for completeness	0.00							
220									
QC	Memo	0.00	DAS						
Quality Control			86						
			9-89						
230	Identify as per dwg & Stock Location <i>KG15</i>	0.00							
230									
Packaging	Memo	0.00							
Packaging	Package per PPP D206-628-026								
240	QC21- Final Inspection - Work Order Release	0.00							
240									
QC	Memo	0.00							
Quality Control									

MAR 11 2015

MAR 12 2015

DAS
86
9-89

MLJ 13-03-12

MF
15-3-12

Picklist Print

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Work Order ID: 129082

129082

Parent Item: D206-628-026BL

***D206-628-026BL ***

Parent Item Name: Flight Step R/H For Mid Gear (Ael Blue)

Start Date: 1/28/15

Required Date: 2/06/15

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP rev A 11.05.26 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
8 D4308-042 Step, RH Crew		Manufactured	No				Each	12.0000		8		DAS 27 9-89 MAR 11 2015	DAS 46 9-89
 <i>Blue</i>				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST536			12						
				106043			3						
				129136			8			8			
				96757			1						
8 D2731-7RG Mounting Lug		Manufactured	No				Each	16.0000		16		DAS 27 9-89 MAR 11 2015	DAS 46 9-89
 <i>Blue</i>				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST537			16						
				114502			16			16			
D3394-3RG Lug		Manufactured	No				Each	20.0000		16		DAS 27 9-89 MAR 11 2015	DAS 46 9-89
 <i>Blue</i>				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST528			20						
				114503			18			16			
				80218			2						
8 D4309-1 Bushing		Manufactured	No				Each	10.0000		16		DAS 27 9-89 MAR 11 2015	DAS 46 9-89
 <i>Blue</i>				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST099			10						
				128300			10			10			
				129082						6			

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Work Order ID: 129082

Parent Item: D206-628-026BL

Parent Item Name: Flight Step R/H For Mid Gear (Ael Blue)

129082

*D206-628-026RI *

Start Date: 1/28/15

Required Date: 2/06/15

Start Qty: 8.00

Required Qty: 8.00

AN4-11A

Purchased No

Each

289.0000

32

DAS

27

DAS

46

MAR 11 2015 9-89

AN4-11A

BOLT

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

20

120731

20

ST325A

269

11921

1

M128362

267

M128769

1

Each

99.0000

32

DAS

MAR 11 2015

DAS

46

9-89

AN4-12A

Purchased No

AN4-12A

Bolt

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

10

120423

10

ST344

89

M129384

39

M131624

50

Each

390.0000

16

DAS

MAR 11 2015

DAS

46

9-89

AN4-15A

Purchased No

AN4-15A

Bolt

DAS
06
9-89

Location

Loc Qty

Loc Code

GA

38

120449

38

ST325A

308

m130358

8

m131320

300

ST343

44

m131305

44

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Work Order ID: 129082

Parent Item: D206-628-026BL

Parent Item Name: Flight Step R/H For Mid Gear (Ael Blue)

129082

***D206-628-026BL ***

Start Date: 1/28/15

Required Date: 2/06/15

Start Qty: 8.00

Required Qty: 8.00

Each 0.0000 48

MBLB

**

DAS
27

DAS
46
9-89

Each 4,582.000 48

**

MAR 11 2015

DAS
27
9-89

DAS
46
9-89

~~MS21042L4~~

MS21042L4

Purchased

No

MS21042L4

DAS
86
9-89

Nut / use MS21042L4

NAS1149D0463J

Purchased

No

NAS1149D0463J

WASHER

Location

Loc Qty

Loc Code

CA	397	
M129682	397	
GA	264	
M129390	264	
ST260a	3000	
M131624	3000	
ST269	921	
M129390	414	
M130799	507	

DAS
86
9-89

48

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Ref:

DAS
C3
D-39

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5.4 CREW STEP PARTS LIST

Qty -015	Qty -016	Qty -025	Qty -026	Qty -035	Qty -036	Part Number	Description
X						D206-628-015	CREW STEP, LH 206A/B
	X					D206-628-016	CREW STEP, RH 206A/B
		X				D206-628-025	CREW STEP, LH 206L/L-1/L-3/L-4
			X			D206-628-026	CREW STEP, RH 206L/L-1/L-3/L-4
				X		D206-628-035	CREW STEP, LH 407
					X	D206-628-036	CREW STEP, RH 407
				2	2	D2731-3RG	MOUNTING LUG
2	2	2	2	2	2	D2731-7RG	MOUNTING LUG
				2	2	D3394-1RG	MOUNTING LUG
2	2	2	2			D3394-3RG	MOUNTING LUG
		1		1		D4308-041	CREW STEP, LH
			1		1	D4308-042	CREW STEP, RH
2	2	2	2	2	2	D4309-1	BUSHING
1						D4357-041	CREW STEP, LH
	1					D4357-042	CREW STEP, RH
		4	4			AN4-11A	BOLT
4	4	4	4	4	4	AN4-12A	BOLT
2	2	2	2	2	2	AN4-15A	BOLT
6	6	6	6	6	6	MS21042-4	NUT
6	6	6	6	6	6	NAS1149D0463J	WASHER (AN960JD416)

5.5 MAINTENANCE STEP PARTS LIST

Qty -017	Qty -018	Qty -027	Qty -028	Qty -037	Qty -038	Part Number	Description
X						D206-628-017	MAINTENANCE STEP, LH 206A/B
	X					D206-628-018	MAINTENANCE STEP, RH 206A/B
		X				D206-628-027	MAINTENANCE STEP, LH 206L/L-1/L-3/L-4
			X			D206-628-028	MAINTENANCE STEP, RH 206L/L-1/L-3/L-4
				X		D206-628-037	MAINTENANCE STEP, LH 407
					X	D206-628-038	MAINTENANCE STEP, RH 407
2	2			2	2	D2731-3RG	MOUNTING LUG
		2	2			D2731-7RG	MOUNTING LUG
2	2			2	2	D3394-1RG	MOUNTING LUG
		2	2			D3394-3RG	MOUNTING LUG
2	2	2	2	2	2	D4309-1	BUSHING
		1		1		D4342-041	MAINTENANCE STEP, LH
			1		1	D4342-042	MAINTENANCE STEP, RH
1						D4358-041	MAINTENANCE STEP, LH
	1					D4358-042	MAINTENANCE STEP, RH
4	4	4	4	4	4	AN4-12A	BOLT
		4	4			AN4-13A	BOLT
2	2	2	2	2	2	AN4-15A	BOLT
6	6	6	6	6	6	MS21042-4	NUT
6	6	6	6	6	6	NAS1149D0463J	WASHER (AN960JD416)

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Revision: G
Date: 11.02.25